

Receiving Report

Date: 13/2/11
 Supplier: MAGNA

Batch No: 1764573
 Dart P/O: 18026

Packing Slip: Yes ☒ No ☒
 Invoice: Yes ☒ No ☒
 Receipt: Cash ☒ Cr ☒

Release Note Attached: Yes ☒ No ☒ N/A ☒
 Waybill Attached: Yes ☒ No ☒ N/A ☒
 Shipment Complete: Yes ☒ No ☒ N/A ☒
 QC6 Inspection OK 13/02/12 N/A ☒
 Work Order _____

Discrepancies		Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
Part Number	Description					
	<u>WVR P6 Pul B-o</u>					

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/2/11
 Date
 Received/Costing [Signature]
 Initial

Location _____

Purchase Order Receipt Listing

Monday, February 11, 2013 10:52:16 AM

All amounts are calculated in domestic currency.

ALL Vendors	PO ID PO19026	Receipt Dates from 2/11/2013 to 2/11/2013	All Line Item Types
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All Vendors
All Item ID/GL/WOs
All Rec. Employees
All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-MAG002 Magna Stainless											
PO19026	1		M6061T6B0.375X01. f 000		2/8/2013	2/11/2013	80.0000	\$0.84	0.0000	0	\$67.50
CAD	No		6061T6 BAR .375 x f 1.00 124573		80.0000	DES102		\$67.50	0.0000	0	
	2		M6061T6B0.500X02. f 000		2/8/2013	2/11/2013	40.0000	\$2.29	0.0000	0	\$91.67
	No		6061-T6 Bar .500 x f 2.00 124573		40.0000	DES102		\$91.67	0.0000	0	
	4		M6061T6B2.000X01. f 250 1.25 124573		2/8/2013	2/11/2013	20.0000	\$5.63	0.0000	0	\$112.67
	No		6061-T6 Bar 2.00 x f 1.25 124573		20.0000	DES102		\$112.67	0.0000	0	
	6		M5052H32S.040 sf 5052-H32 .040 Sheet sf 124573		2/8/2013	2/11/2013	128.0000	\$1.01 \$129.66	0.0000 0.0000	0 0	\$129.66
	No				128.0000	DES102					
Total Received Quantity: 268.0000											
Total Qty to Inspect (PO U/M): 0.0000											
Total Reject Quantity: 0.0000											
Total Receipt Value: \$401.50											
Total Balance Due Quantity: 0.0000											



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LIST

Page 1 of 1

I071864



1071864

SHIP TO
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SHIP TO
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

STOCK

Contact: CAROLE LAVOIE

Ship Terms: PREPAID

MTR:C

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO
CANADIAN DOLLARS		CHRISTINA ANTONIOU	(613) 632-5200	(613) 632-1053	19026
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W080353	NET 30 DAYS	NIR:R-557065-1	02/08/13	02/11/13	02/11/13

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
4		PC	ALUMINUM FLATS AFL 6061 T6 3/8" x 1" x R/L	L069406	2BS755	4
2		PC	AFL 6061 T6 1/2" x 2" x R/L	L070059	2BS461	2
1		PC	AFL 6061 T6 1-1/4" x 2" x R/L	L070803	55721	1
4		PC	ALUMINUM SHEET ASH 5052 H32 .040" x 48" x 96"	L060406	RB5037-2	4
FOR THE BARS: MILL TEST + CDE C REQUIS PER QQA 200/8 OR AMS 4117 OR ASTM B211 OR OR ASTM B221 FOR THE SHEET: PER QQA 250/8 OR ASTM B209						
Bundles: 1	Skids: 1	Approx Weight:				217 LB

43/2/11

Received by:

Date:

Signature:

CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit
 conformément au manuel d'assurance qualité d'EXTRUDEX
 ALUMINIUM (QUÉBEC) S.E.C., selon les normes:

(ANSI H35.1-1997) & (ASTM B221)

LOT: 1A1

NOM DU CLIENT:	MAGNA STAINLESS INC.
VOTRE NUMÉRO DE COMMANDE:	21254
NOTRE NUMÉRO DE COMMANDE:	79655 - 3 - 1A1
NUMÉRO DE FILIÈRE:	SA00128 - 1
DESCRIPTION ITEM:	BARRE PLATE 2" X 1/2
ALLIAGE:	6061
TREMPAGE:	T6
NUMÉRO DE COULÉE:	2BS461

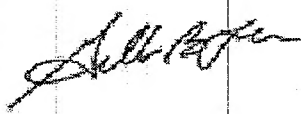
PO 21254
 CO 68942

OK 13/12/12

COMPOSITION CHIMIQUE DE LA COULÉE:

Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Su	Se	Co	Al
0.60	0.18	0.01	0.08	0.49	0.01	0.00	0.01	0.01	0.00	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Difference

SIGNATURE:



325 rue Avro
Pointe-Claire, QC, Canada, H9R 5W3
Téléphone (514) 697-5120
Fac-simile (514) 694-8310

sapa:

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : **MAGNA STAINLESS INC.**

Adresse / Address : **5775 RUE KIERAN
SAINT LAURENT, QUEBEC
H4S 0A3**

commande Sapa/ Sapa order # : **2121086**

bon de commande / Purchase order # : **P021624**

de matrice / Die # : **MS 16382**

Description : **2" X 1 1/4" FLAT BAR**

Alliage & trempage / Alloy & temper : **6061 T6**

Customer Part # : **N/A**

Contrôle / Control # : **83777-1**

Coulée / Cast # : **55721**

Dureté Rockwell E /
Rockwell E hardness : **95 HRE**

Min. requis /
Min. required : **88 HRE**

Max. permis /
Max. permitted : **100 HRE**

Composition chimique typique / Typical chemical composition :

Alliage/Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66 - 0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	---	0,20 Max	0,20 Max


Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-08 excepté pour la section 8.2 (nombre de spécimen) .

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-08 except for section 8.2 (number of specimen)

Sincèrement vôtre,
Yours truly,

date : **2013-01-04**

13/02/12


Gilles Pelletier
Technicien de la qualité
Quality technician

*P021624
as to 825*



PO20967
TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

MILL TEST REPORT

ALUMINUM

2067999

BILL TO

Part Code:

DIE NUMBER

DATE OF SHIPMENT

EXTRUDEX ORDER NO.

MANIFEST NO.

EXTRUDEX ALUMINUM (CHE) S.E.C.

SHIP TO

CUSTOMER PO

ALLOY

TEMPER

SALESMAN

HOUSE ACCOUNTS

151436 - 2

277866

MAGNA STAINLESS INC.

SO DESCRIPTION

CUSTOMER PART NUMBER

PART DESCRIPTION

1" X 3/8" FLAT BAR

CERTIFICATION

MILL TEST ASTM B221-12

MADE IN CANADA

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Oct/31/12	46.4	42.1	15.00	88.4, 88.1, 88.7	

Chemical Composition

Cast Number	SI	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
2BS755 6061	0.60	0.16	0.21	0.04	0.88	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder 0.02

David Natale
Quality Control Manager

DAS
14
28

13/02/12

15406

C052526

HENAN FOUNDER BEYOND INDUSTRYCO, LTD

ADD: ROOM702, UNIT2, BLD2, NO2 AOYUAN INTERNATIONAL APT, SHANGWU-NEIHUANRD
ZHENGZHOU CITY, HENAN CHINA

QUALITY CONTROL CERTIFICATE

Issued By: HENAN FOUNDER BEYOND INDUSTRYCO, LTD

Date: SEP 19, 2011

TO:	Product Description
EMPIRE RESOURCES INC.	5052 MF ALUMINUM COIL H-32 RELEASE
ONE PARKER PLAZA FORT	ORDER NUMBER R135267, R135224,
LBE NJ 07024 UNITED STATES	R135226, R135250, R135252
Contract No.	0.040 X 48 X COIL, 0.050 X 48 X COIL
ER-4925-P	0.063 X 48 X COIL
Invoice No:	
FB20110921-48	

Mechanical Property Test Reports

Alloy Grade:	Lot No.	Bend	Yield Strength(KSI)	Tensile Strength(KSI)	Elongation(%)
5052H32	RB5037-1	1/2 Closed	31	35	11
	RB5037-2	1/2 Closed	31	35	11
	RB5034	1/2 Closed	29	34	12
	RB5038	1/2 Closed	27	33	13
	RB5040	1/2 Closed	29	35	12

Actual Mill Chemical

Alloy Grade:	Lot No.	Fe (%)	Si (%)	Cu (%)	Mn (%)	Mg (%)	Zn (%)	Cr (%)	Ti (%)	Al (%)
5052H32	RB5037-1	0.321	0.072	0.015	0.085	2.483	<0.05	0.265	0.0264	RAMAIN
	RB5037-2	0.321	0.072	0.015	0.085	2.483	<0.05	0.265	0.0264	RAMAIN
	RB5034	0.313	0.075	0.013	0.081	2.477	<0.05	0.266	0.0272	RAMAIN
	RB5038	0.317	0.074	0.018	0.078	2.481	<0.05	0.268	0.0267	RAMAIN
	RB5040	0.319	0.069	0.014	0.073	2.484	<0.05	0.271	0.0268	RAMAIN

WE CERTIFY THAT MATERIAL CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209, AMS-QQA- 250/8
AND AMS 4016 FOR ALLOY AA 5052 H32 SPECIFICATIONS IN ALL RESPECTS.

河南方正博研实业有限公司
HENAN FOUNDER BEYOND INDUSTRYCO, LTD
张皓 接

MAGNA
INOXYDABLE
Div. de CSM ULC

5775 RUE KIERAN
ST-LAURENT, QUEBEC H4S 0A3
(514) 339-1211
1-800-363-6646

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF CONFORMANCE

MAGNA MTR # : L060406

DATE: 02/08/2013

COMPAGNIE / COMPANY: DART AEROSPACE LTD

VOTRE/YOUR #: 19026

DATE DE LA COMMANDE /
ORDER DATE: 02/08/2013

NOTRE / OUR #: I071864

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	SH 5052 H32	4PC	QQA 250/8
SIZE:	.040"X48"X96"		ASTM B209
HEAT #:	RB5037-2		

MILL SOURCE: HENAN

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed: 

MAGNA
INOXYDABLE
Div. de CSM ULC

5775 RUE KIERAN
ST-LAURENT, QUEBEC H4S 0A3
(514) 339-1211
1-800-363-6646

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF CONFORMANCE

MAGNA MTR # : L070803

DATE: 02/08/2013

COMPAGNIE / COMPANY: DART AEROSPACE LTD

VOTRE/YOUR #: 19026

DATE DE LA COMMANDE /
ORDER DATE: 02/08/2013

NOTRE / OUR #: I071864

OK 13/02/12

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	FL 6061 T6	1PC	ASTM B221-08
SIZE:	1-1/4"X2"		
HEAT #:	55721		

MILL SOURCE: SAPA

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date où la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed: 

MAGNA
INOXYDABLE
Div. de CSM ULC

5775 RUE KIERAN
ST-LAURENT, QUEBEC H4S 0A3
(514) 339-1211
1-800-363-6646

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF CONFORMANCE

MAGNA MTR # : L070059

DATE: 02/08/2013

COMPAGNIE / COMPANY: DART AEROSPACE LTD

VOTRE/YOUR #: 19026

DATE DE LA COMMANDE /
ORDER DATE: 02/08/2013

NOTRE / OUR #: I071864

on 13/02/12

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	FL 6061 T6	2PC	ASTM B221
SIZE:	1/2"X2"		
HEAT #:	2BS461		

MILL SOURCE: EXTRUDEX

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed: _____

Riv

MAGNA
INOXYDABLE
Div. de CSM ULC

5775 RUE KIERAN
ST-LAURENT, QUEBEC H4S 0A3
(514) 339-1211
1-800-363-6646

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF CONFORMANCE

MAGNA MTR # : L069406

DATE: 02/08/2013

COMPAGNIE / COMPANY: DART AEROSPACE LTD

VOTRE/YOUR #: 19026

DATE DE LA COMMANDE /
ORDER DATE: 02/08/2013

NOTRE / OUR #: I071864

and 13/02/12

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	FL 6061 T6	4PC	ASTM B221-12
SIZE:	3/8"X1"		
HEAT #:	2BS755		

MILL SOURCE: EXTRUDEX

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed: 

DART

aerospace

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19026**

Purchase Order Date 2/05/13

PO Print Date 2/05/13

Page Number 1 of 3

Order From :

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

10127-2607

Tax Resale Nbr

Net 30

Terms

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
02/03/2013

M/24573

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	2/08/13 Yes	80.00 f	Yours ppd <i>4/3/2/11</i>	\$0.8395	\$67.16
		Special Inst:	MATERIAL: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221				
2	M6061T6B0.500X02.000	6061-T6 Bar .500	2/08/13 Yes	40.00 f	Yours ppd <i>4/3/2/11</i>	\$2.2800	\$91.20
		Special Inst:	MATERIAL: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221				

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 1

ge Date: 2/05/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19026**

Purchase Order Date 2/05/13

PO Print Date 2/05/13

Page Number 2 of 3

Order From :

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

QTY	Part Number	Description	Unit Price	Price	Material
3	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	2/08/13 Yes	40.00 f	Yours ppd

Special Inst:

MATERIAL: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

4	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	2/08/13 Yes	20.00 f	Yours ppd
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Special Inst:

MATERIAL: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

5	M6061T6R3.500	6061 RD bar 3.50	2/08/13 Yes	12.00 f	Yours ppd
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Special Inst:

6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 OR
(AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8)OR
AMS 4160)
OR ASTM B211 OR ASTM B221

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

1

Change Date: 2/05/13

DART

aerospace

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19026**

Purchase Order Date 2/05/13

PO Print Date 2/05/13

Page Number 3 of 3

Order From :

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

10127-2607

Tax Resale Nbr

Net 30

Terms

Currency

CAD

FOB

Destination-Collect

M124 573

6 M5052H32S.040

5052-H32 .040 Sheet

2/08/13

Yes

128.00 Yours ppd

\$1,0078

\$129.00

—sf

(43/2/01)

Special Inst:

MATERIAL: 5052H32 ALUMINUM SHEET
AS PER QQ-A-250/8 OR AMS-QQ-A-250/8
OR AMS 4016
OR ASTM B209

PO Total:

\$890.06

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 2/05/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO